

Case History: Loose 718 Inconel Flapper

DSA - Louisiana Gulf Coast Offshore
718 Flapper Loose From Hinge
2 1/8" Motor on Coiled Tubing
2.740" x 1.345" XDS Diamond Shoe
12" swallow length with 1 1/2" MT Pin

This cut took 14 hours and as can be seen on the wear pattern the loose target would spin at times, but with very light WOB of 1000 lbs the target was cut.

The odd wear is caused by the target moving.

