

Case History
XDS Diamond Shoe
Tubing Mill

Fish;

13" OF 6" CARBIDE INSERTS
6 BLADES 2.48 SQ.IN. CONTACT

Ran 5.845" X 4.750" XDS
Diamond-Impreg Burn Shoe
500 to 800 lbs WOB

100 RPM

Low Circ

Cut 8 1/4" in 4 hrs
322 psi cutting pressure

