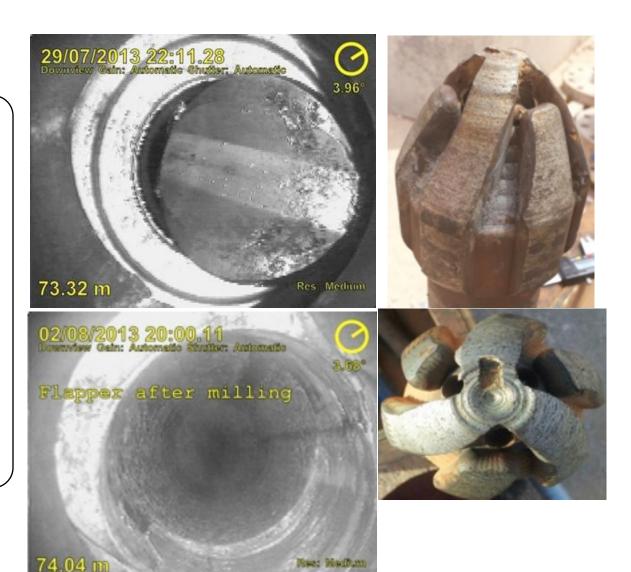


## Case History: Loose 718 Inconel Flapper

FREE/Oman ~ 718 Inconel flapper loose on top of L/Nipple 3.437" No-Go.

Ran 3.500" MXT, Diamond-Impreg Mill and cut flapper and 0.4m of nipple in 6 hours.

Estimate about 25% wear on diamond-impreg blades. No motor stalls and no cuttings.



Short Bit & Tool Co. 225 Gold St Garland, Texas 75042 972-205-1011 ~ fax 972-205-1005